

Reverse Circulation Hammer & Bits





CATALOGUE GUIDE

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The Characteristics Of RC Hammers

RC series reverse circulation DTH Hammer is the latest developed product of our

company, it is mainly used for deep exploration drilling and stope ore grade control.

It has the following characteristics:

Based on previous experience of ordinary hammers, combined with the features of

reverse circulation hammer, optimized internal structure and ideal energy transfer, thus

ensuring the series of hammers drilling with fast, smooth and continuous sampling.

The internal structure is very simple with components of high rigidity, thus ensuring

long life and easy maintenance of the hammer.

The collection tube adopts an integrative design and can be replaced without

disassembling the hammer. With carburizing treatment, it has good abrasive resistance.

Equipped with bits designed with patent, Simply by replacing the drill bit, the same

hammer can drill holes of different sizes ensuring that the sample is not contaminated.

In difficult conditions such as loose soil, hard rock and plenty of water exists, sampling

can be done well.

Explanation of The characteristics of HRC Hammers

For Example :RC3-E531

RC-Reverse Circulation DTH Hammer

3-Hammer item number

E531-Drill Bits item number

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Introduction of R.C. Drilling and R.C. DTH Hammers

It has the following characteristics:

• R.C. Drilling,referred to as "Center Sample Recovery" or "Dual Wall Drilling", employs a Dual Wall Pipe where the drilling medium, normally high pressure air,is passed between the outer and inner tubes down to the face of the drilling bit where it is returned up the centre tube along with the sample cut by the drill bit.

The use and the advantages of the R.C. DTH Hammers:

♦ No contamination

The R.C. System collects sample through the recovery holes in the face of the drill bit immediately as the cuttings or sample is formed. The drilled sample does not have to travel the length of the hammer where contamination and loss of sample takes place.

Higher Production

In broken and fractured ground conditions, the R.C. will often out perform the conventional hammer in terms of penetration rates.

Dry Sample

Even in certain water bearing stratas it is still possible to collect a dry sample because the cuttings(sample) are collected as they formed through the face of the drill bit.

♦ Higher Sample Recovery

Because the sample is collected through the face of the drill bit there is no loss of sample when drilling through broken or fractured ground. And since the bit matched to the chuck size, there is very little bypass of sample and recovery rates of up to 98% are generally achievable.



RC10-A R.C. HAMMER

10"R.C. Hammers	It	tem Description	Weight (Kg)	Part Number
1	1	"O" Ring	0.05	RC10-A-01
14	2	Sample Tube	49.85	RC10-A-01
	3	Circlip	0.12	RC10-A-02
	4	Airscreen Top Load	2.25	RC10-A-04
	5	Top Sub	59.50	RC10-A-05
	6	Plunger	3,40	RC10-A-05
	7	"Y" Ring	0.05	RC10-A-07
, II	8	Spring	0.48	RC10-A-07
<u> </u>	9	"O" Ring	0.05	RC10-A-09
15	10	Distributor	8.60	RC10-A-10
15	11	"O" Ring	0.05	RC10-A-11
16	12	Lnner Cylinder	30.90	RC10-A-12
	13	Piston	75.60	RC10-A-13
	14	Piston Case	105.50	RC10-A-14
17	15	Piston Retaining Ring		RC10-A-15
18	16	Bush Drive Sub	11.50	RC10-A-16
19	17	"O" Ring	0.05	RC10-A-17
20 23	18	Bit Retaining Ring	2.05	RC10-A-18
	19	"O" Ring	0.05	RC10-A-19
21 20 24	20	Shroud	14.20	RC10-A-20
	21	Drive Sub	30.45	RC10-A-21
1000	22	Drill Bit	82.50	RC10-A-22
22 25	23	Anti-drop Cover	19.50	RC10-A-23
	24	Anti-drop Style Drive Chu		RC10-A-24
	25	Anti-drop Style Drill Bit		RC10-A-25

Technical Date

Length(Less bit)	Weight(Less bit)	External diameter	Bit Shank	Hole Range	Connection Thread	
1528mm	328.0Kg	ø240mm	RC10A/RC10AR	ø250-ø370	Upon the thread of the drill tube	
Working Proceuro	Impact rate at 2.4Mpa	Recommended	Air Consumption			
Working Fressure	impact rate at 2.4mpa	rotation speed	1.7Mpa	2.4Mpa	3.0Mpa	
1.5-3.5Mpa	20HZ	15-20r/min	36m³/min	48m³/min	65m³/min	



RC 6A Reverse circulation drill bit and shroud

f	Diameter		No × Button o	liameter, mm		Flushing	_	Weight	Part No
H	mm	inch	Gauge Buttons	Front Buttons	button angle	holes	Diameter	(Kg)	raitivo
	152	6	8×18	4×16+4×14	35	2	150	21.5	RC6A 152
-	159	6 1/4	8×18	4×16+4×14	35	2	157	21.9	Part No 5 RC6A 152 9 RC6A 159 5 RC6A 165
	165	6 1/2	8×18	8×16	35	2	163	22.5	
-	178	7	8×18	10×16	35	2	176	21.5 RC 21.9 RC 22.5 RC	RC6A 178

RC 8A Reverse circulation drill bit and shroud

FP	Dian	neter	No × Button o	liameter, mm	Button angle ^o	Flushing	Shroud	٠,	Part No
	mm	inch	Gauge Buttons	Front Buttons	Dutton angle	holes	Diameter	(Kg)	raicino
	190	7 1/2	10×18	13×16	35	2	188	44.2	RC8A 190
	203	8	10×18	8×18+8×16	35	2	201	46.5	RC8A 203
	219 8 5/8 10×18 8×	8×18+8×16	35	2	217	49.8	RC8A 219		
c-Om dista	235	9 1/4	12×18	30×16	34	2	233	56.4	RC8A 235

RC 10A Reverse circulation drill bit and shroud

	Diameter		No × Button o	liameter, mm	Button angle ^o Flushing	Flushing	Shroud W	Weight	Part No	
	mm	inch	Gauge Buttons	Front Buttons	Button angle	holes Diameter	Diameter	(Kg)	Kg) Part No 25.3 RC10A 254 21.2 RC10A 279	Fait NO
	254 10 12×18 12×18+8×16	35	2	252	85.3	RC10A 254				
	279	11	12×19	20×18+9×16	35	2	277	91.2	RC10A 279	
Alia	311	12 1/4	15×19	27×18+9×16	35	5 2 309 99 _. 5 R	RC10A 311			
	330	13	15×19	27×18+9×16	35	2	328	114.8	RC10A 330	

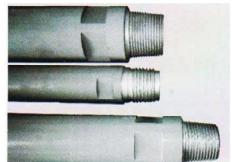
Reverse circulation pipes(dual wall drilling)

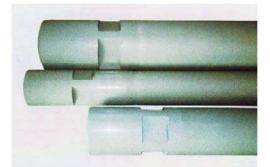
High pressure air transported into somewhere of the well along with air pip, via mixer to inject the high-pressure air into the pipe with liquid, due to the density of mixed liquor lower than the flushing liquor therefore a differential pressure occured between pipe and sample tube that to make the mixed air and liquid folw up fleetly by the fluid column pressure and take the rock debris or power out to the ground from bottom of the hole continuously. By this drilling method will provide with advantages like high penetration rate, quality pore-forming and fewer hole collapse during drilling in loose formation.

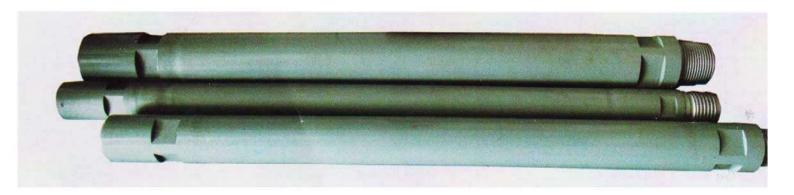
This series reverse circulation pipes can increase penetration in lost-circulation formation, reduce drilling fluid consumption, protect reservoir stratum and save the cost of other consumption tools. In additional, the pipes can be worked in two direction circulation drilling ways to control the well drilling. By reverse circulation method to kill the well the heavy mud can be transferred directly to the bottom of the well, no periodic circulation and save time.

Туре	external dia. of outer pipe (mm)	Inner dia. of inner pipe (mm)	thread of pipe	Length (mm)	sealing	Depth (m)	Marks
MD80/48	80×8	48×5	buttress thread	1500-6000	dual o ring radial	300-800	
MD89/38	89×8.56	38×4	3"Remet/Metzke	1500-6000	dual o ring radial	300-800	
MD102/46	102×8.56	46×5	3"Remet/Metzke	1500-6000	dual o ring radial	300-1000	outer pipe R780
MD108/46	108×8.56	46×5	3 1/2"Remet/Metzke	1500-6000	dual o ring radial	300-1200	or
MD114/50	114×8.56	50×5.5	4"Remet/Metzke	1500-6000	dual o ring radial	300-1200	DZ50(optional) inner pipe
MD120/60	127×8.56	60×7	4"Remet/Metzke	1500-6000	dual o ring radial	Less5000	
MD146/73	146×10	75	4 1/2"Remet/Metzke	1500-6000	dual o ring radial	Less5000	









"Globle Drilling Industry Experts"

No matter what kinds of rock-Soft rock,loose-medium rock, hard rock and any other special formations, just tell us what you need,our special Tailored service is waiting for you upon you demand.



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